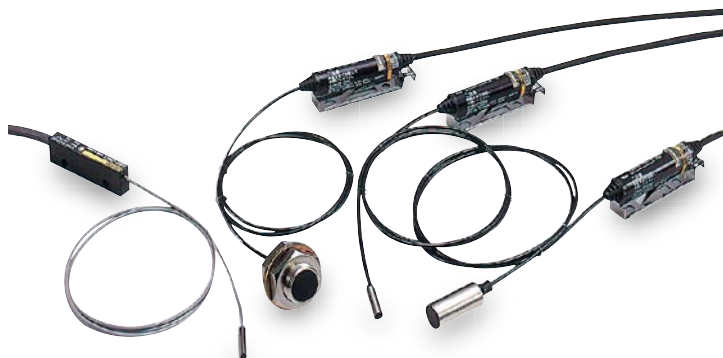


E2EC

High-sensitivity DC 2-Wire Sensors and Subminiature Sensors with Long-distance Detection

- Shielded Sensor Heads from 3-mm to M12 diameters that can be embedded in metal.
- Robotics cables provided as a standard feature (DC 2-Wire Models).
- Indicator provided in Amplifier cable for easy confirmation of operation.
- Power supply range of 5 to 24 VDC for DC 3-Wire Models.




 Be sure to read *Safety Precautions* on page 6.

Ordering Information


Sensors

DC 2-Wire Models

Appearance	Sensing distance	Model		
		Operation mode		
		NO	NC	
Shielded 	3 dia. *	0.8 mm	E2EC-CR8D1	E2EC-CR8D2
	5.4 dia. *	1.5 mm	E2EC-C1R5D1	E2EC-C1R5D2
	8 dia. *	3 mm	E2EC-C3D1	E2EC-C3D2
	M12 *	4 mm	E2EC-X4D1	E2EC-X4D2

* Models with different frequencies are also available. The model numbers are E2EC-□□□□5 (example: E2EC-CR8D15).


DC 3-Wire Models

Appearance	Sensing distance	Model	
		Output configuration	NO
Shielded 	3 dia. *	NPN open-collector output	E2EC-CR5C1
	8 dia. *		E2EC-C2R5C1

* Models with different frequencies are also available. The model numbers are E2EC-□□□□5 (example: E2EC-CR5D15).

Accessories (Order Separately)

Mounting Bracket

Appearance	Model	Applicable Sensors
	Y92E-F5R4	E2EC-C1R5D□ (5.4-mm-dia. Sensor)

Ratings and Specifications

Item	Model	DC 2-Wire Models				DC 3-Wire Models	
		E2EC-CR8D□	E2EC-C1R5D□	E2EC-C3D□	E2EC-X4D□	E2EC-CR5C1	E2EC-C2R5C1
Sensing distance		0.8 mm ±15%	1.5 mm ±10%	3 mm ±10%	4 mm ±10%	0.5 mm ±15%	2.5 mm ±10%
Set distance		0 to 0.56 mm	0 to 1.05 mm	0 to 2.1 mm	0 to 2.8 mm	0 to 0.3 mm	0 to 1.7 mm
Differential travel		10% max. of sensing distance					
Detectable object		Ferrous metal (The sensing distance decreases with non-ferrous metal. Refer to <i>Engineering Data</i> on page 3.)					
Standard sensing object		Iron, 5 × 5 × 1 mm		Iron, 8 × 8 × 1 mm	Iron, 12 × 12 × 1 mm	Iron, 5 × 5 × 1 mm	Iron, 8 × 8 × 1 mm
Response frequency*		1.5 kHz		1 kHz			
Power supply voltage (operating voltage range)		12 to 24 VDC (10 to 30 VDC), ripple (p-p): 10% max.				5 to 24 VDC (4.75 to 30 VDC), ripple (p-p): 10% max.	
Current consumption		---				10 mA max.	
Leakage current		0.8 mA max.				---	
Control output	Load current	5 to 100 mA				NPN open-collector output, 100 mA max. (30 VDC max.)	
	Residual voltage	3 V max. (Load current: 100 mA, Cable length: 2 m)				1 V max. (Load current: 100 mA, Cable length: 2 m)	
Indicators		D1 Models: Operation indicator (red), Setting indicator (green) D2 Models: Operation indicator (red)				Detection indicator (red)	
Operation mode (with sensing object approaching)		D1 Models: NO D2 Models: NC Refer to the timing charts under <i>I/O Circuit Diagrams</i> on page 5 for details.				NO Refer to the timing charts under <i>I/O Circuit Diagrams</i> on page 5 for details.	
Protection circuits		Load short-circuit protection, Surge suppressor				Surge suppressor	
Ambient temperature range		Operating/Storage: -25 to 70°C (with no icing or condensation)					
Ambient humidity range		Operating/Storage: 35% to 95% (with no condensation)					
Temperature influence		±20% max. of sensing distance at 23°C in the temperature range of -25 to 70°C					
Voltage influence		±2.5% max. of sensing distance at rated voltage in the rated voltage ±15% range				±5% max. of sensing distance at the rated voltage range in the voltage range of 4.75 to 30 V	
Insulation resistance		50 MΩ min. (at 500 VDC) between current-carrying parts and case					
Dielectric strength		1,000 VAC for 1 min between current-carrying parts and case				500 VAC for 1 min between current-carrying parts and case	
Vibration resistance		Destruction: 10 to 55 Hz, 1.5-mm double amplitude for 2 hours each in X, Y, and Z directions					
Shock resistance		Destruction: 1,000 m/s ² 10 times each in X, Y, and Z directions				Destruction: 500 m/s ² 10 times each in X, Y, and Z directions	
Degree of protection		IEC 60529 IP67, in-house standards: oil-resistant				IEC 60529 IP64	
Connection method		Pre-wired Models (Standard cable length: 2 m)					
Weight (packed state)		Approx. 45 g					
Materials	Case	Brass					
	Sensing surface	ABS					
Accessories		Amplifier Mounting Bracket, Instruction manual				Instruction manual	

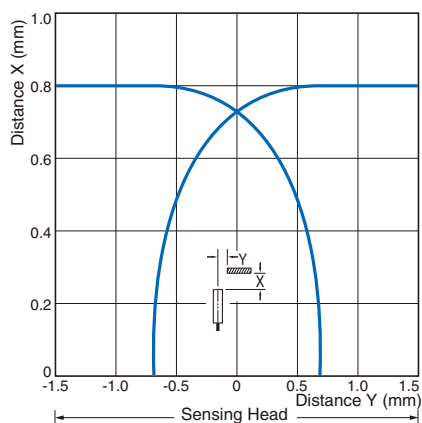
* The response frequency is an average value.

Measurement conditions are as follows: standard sensing object, a distance of twice the standard sensing object, and a set distance of half the sensing distance.

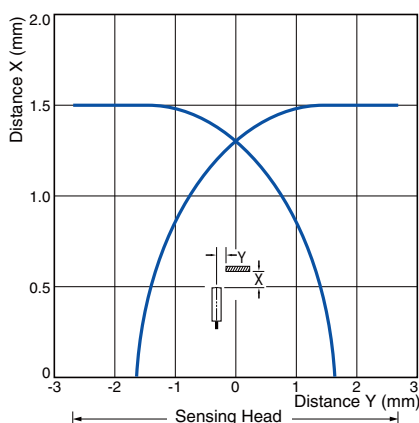
Engineering Data (Typical)

Sensing Area

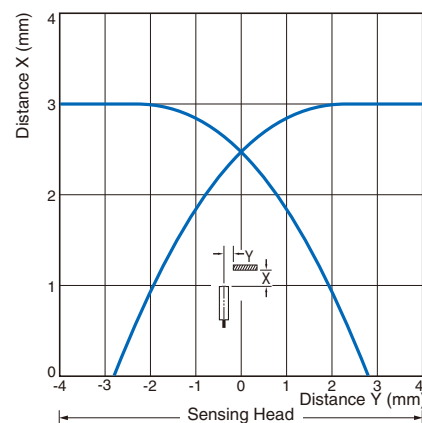
E2EC-CR8D1



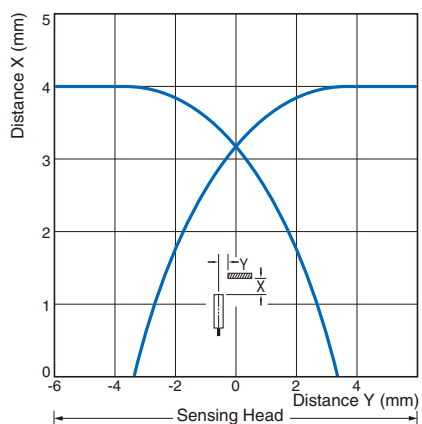
E2EC-C1R5D1



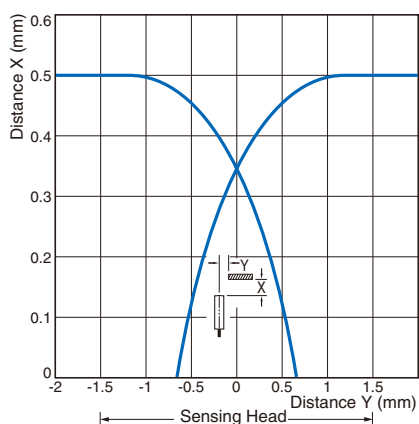
E2EC-C3D1



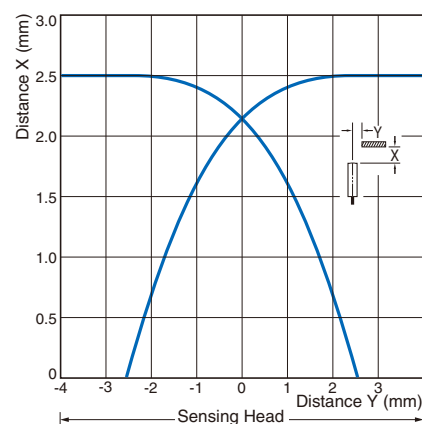
E2EC-X4D1



E2EC-CR5C1

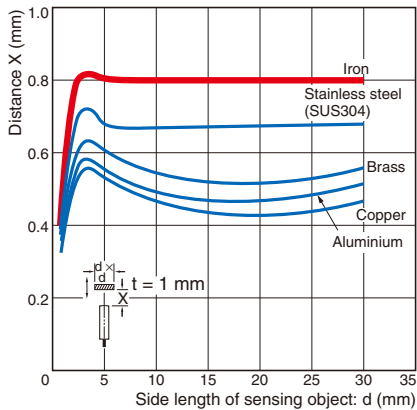


E2EC-C2R5C1

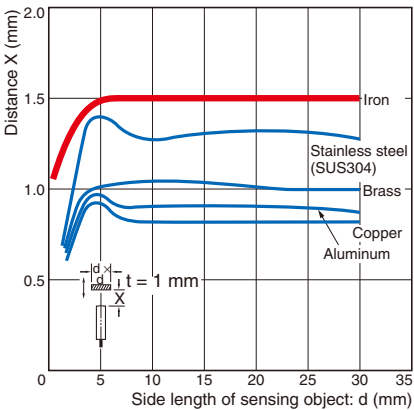


Influence of Sensing Object Size and Material

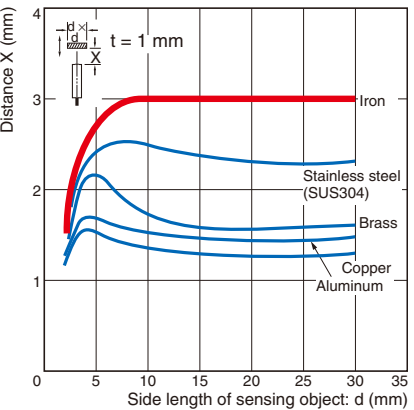
E2EC-CR8D1



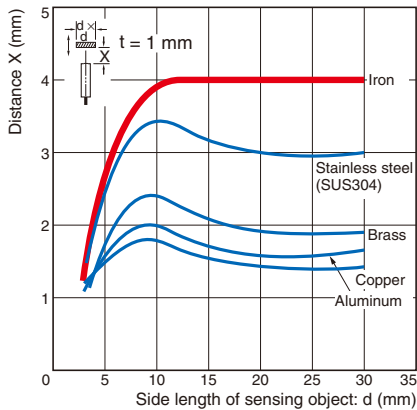
E2EC-C1R5D1



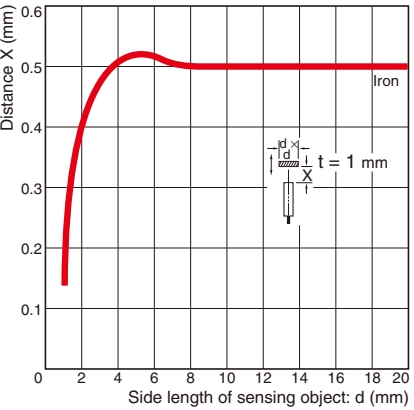
E2EC-C3D1



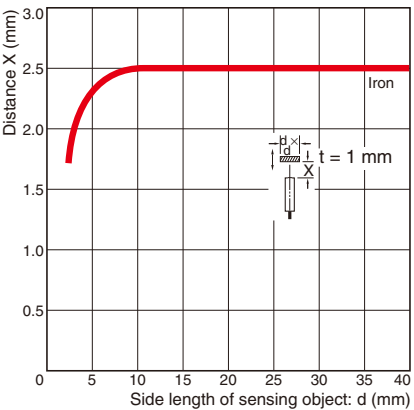
E2EC-X4D1



E2EC-CR5C1

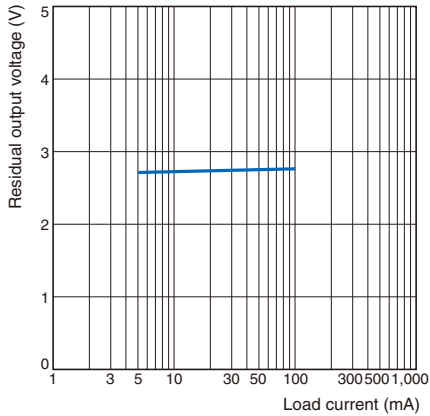


E2EC-C2R5C1



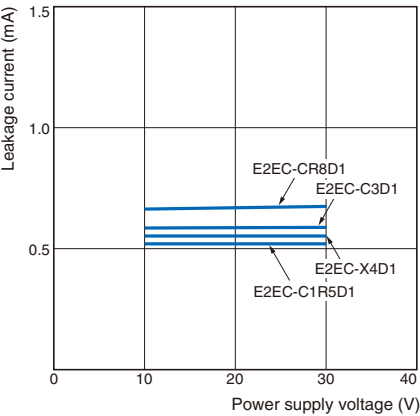
Residual Output Voltage

DC 2-Wire Models



Leakage Current

E2EC



I/O Circuit Diagrams

DC 2-Wire Models

Operation	Model	Timing Chart	Output circuit
NO	E2EC-CR8D1 E2EC-C1R5D1 E2EC-C3D1 E2EC-X4D1		<p>Note: The load can be connected to either the +V or 0 V side.</p>
NC	E2EC-CR8D2 E2EC-C1R5D2 E2EC-C3D2 E2EC-X4D2		

DC 3-Wire Models

Operation	Model	Timing Chart	Output circuit
NO	E2EC-CR5C1 E2EC-C2R5C1		<p>Maximum load current: 100 mA</p> <p>Note: The Sensor may be destroyed if mistakes are made in wiring.</p>

Safety Precautions

Refer to *Warranty and Limitations of Liability*.

⚠ WARNING

This product is not designed or rated for ensuring safety of persons either directly or indirectly. Do not use it for such purposes.

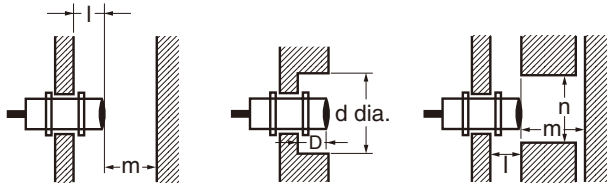
Precautions for Correct Use

Do not use this product under ambient conditions that exceed the ratings.

● **Design**

Influence of Surrounding Metal

When mounting the Sensor within a metal panel, ensure that the clearances given in the following table are maintained. Failure to maintain these distances may cause deterioration in the performance of the Sensor.



Influence of Surrounding Metal (Unit: mm)

Model	Item	l	d	D	m	n
E2EC-CR8D□	0	3	0	2.4	6	
E2EC-C1R5D□		5.4		4.5	10.8	
E2EC-C3D□		8		9	16	
E2EC-X4D□		12		12	24	
E2EC-CR5C1		3		1.5	5	
E2EC-C2R5C1		8		10	21	

Mutual Interference

When installing Sensors face-to-face or side-by-side, ensure that the minimum distances given in the following table are maintained.



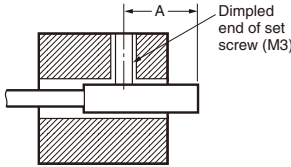
Mutual Interference (Unit: mm)

Model	Item	A	B
E2EC-CR8D□		18 (4)	6 (3)
E2EC-C1R5D□		15 (8)	10.8 (5.4)
E2EC-C3D□		30 (15)	16 (8)
E2EC-X4D□		40 (20)	24 (12)
E2EC-CR5C1		20 (10)	15 (3)
E2EC-C2R5C1		40 (20)	25 (15)

Note: Values in parentheses apply to Sensors operating at different frequencies.

● **Mounting**

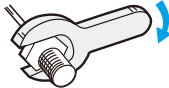
- Refer to the following table for the torque and tightening ranges applied to mount the E2EC-C Unthreaded Cylindrical Model. Tightening must be as given in the following table.



Permissible Tightening Range and Torque

Model	Tightening	Set screw tightening
E2EC-CR8D□	6 to 10 mm	0.49 N·m
E2EC-C1R5D□	8 to 16 mm	
E2EC-C3D□		0.98 N·m
E2EC-CR5C1	6 to 16 mm	0.39 N·m
E2EC-C2R5C1	8 to 16 mm	

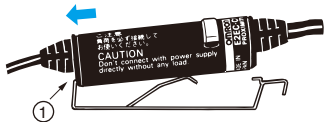
- The tightening torque applied to the E2EC-X4D□ Threaded Cylindrical Models must be 12 N·m max.



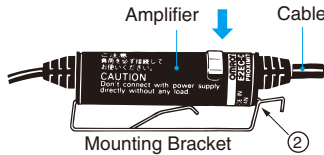
Amplifier Mounting Bracket for DC 2-Wire Models

Mounting

1. Insert the Amplifier into the trapezoidal end (i.e., the fixing side) of the Mounting Bracket.

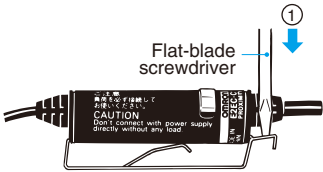


2. Press the other end of the Amplifier onto the Bracket.

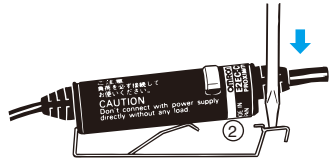


Dismounting

1. Lightly press the hook on the Mounting Bracket with a flat-blade screwdriver.



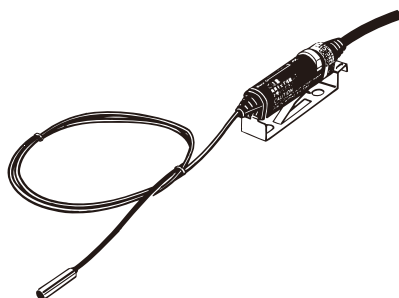
2. The Amplifier will be automatically released due to the spring force of the Mounting Bracket.



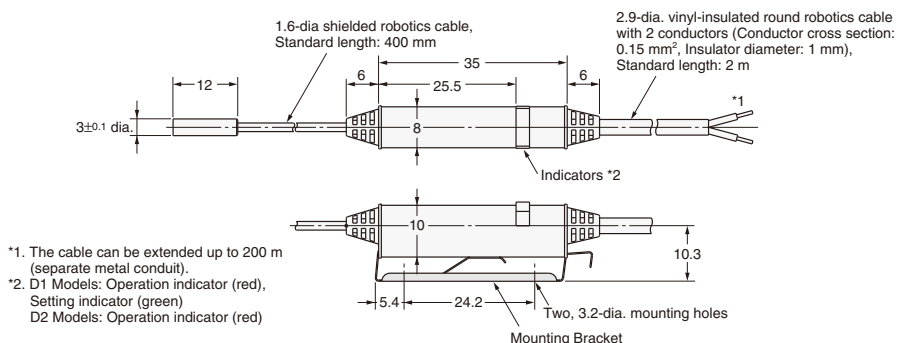
Dimensions

Main Units

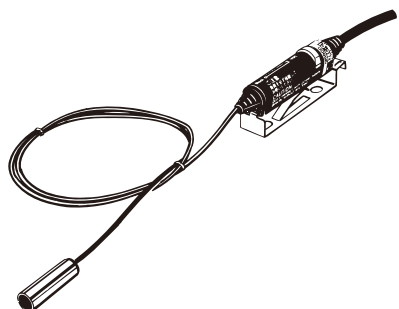
E2EC-CR8D□



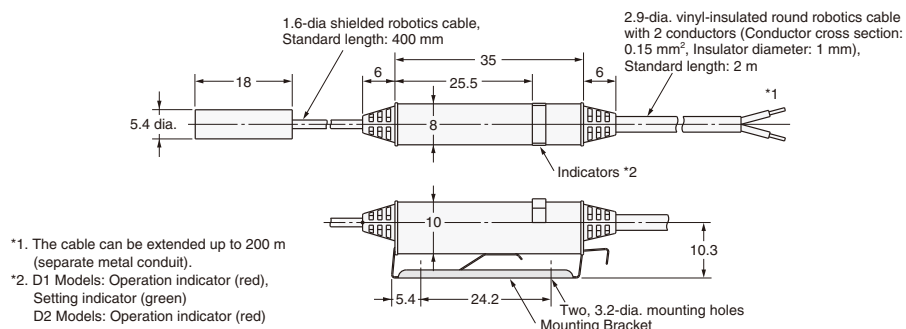
With Mounting Bracket Attached



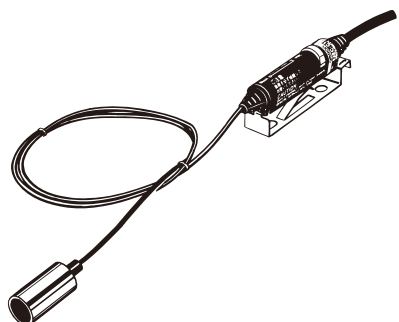
E2EC-C1R5D□



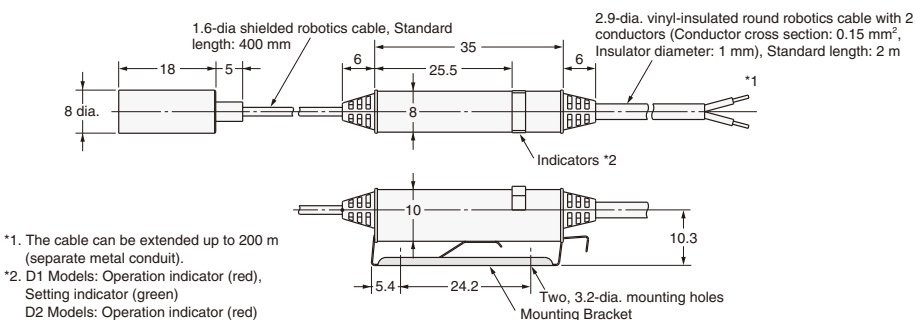
With Mounting Bracket Attached



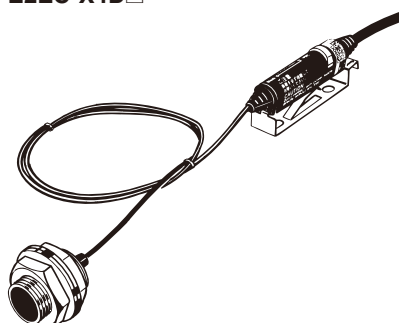
E2EC-C3D□



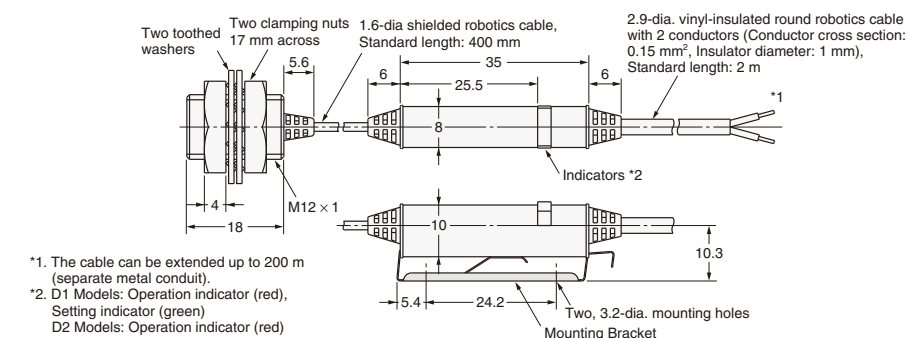
With Mounting Bracket Attached



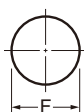
E2EC-X4D□



With Mounting Bracket Attached

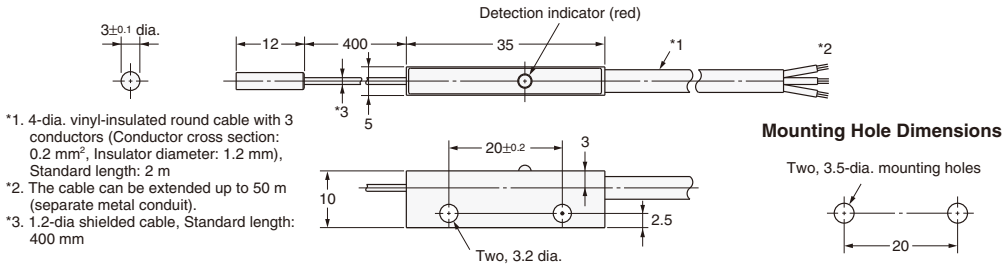
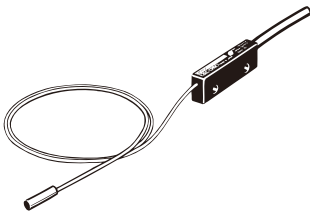


Mounting Hole Dimensions

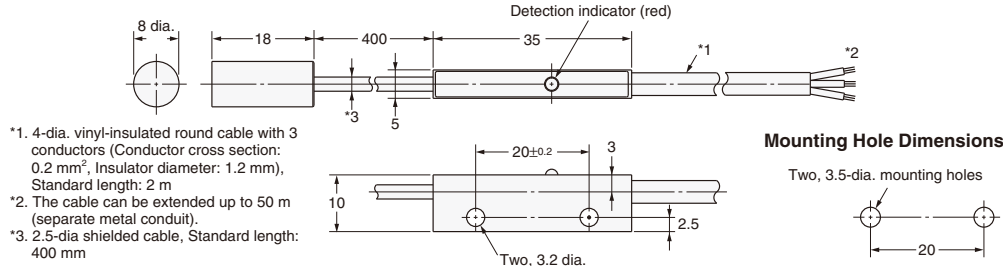
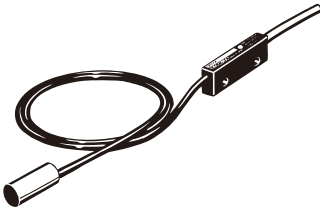


Model	F (mm)
E2EC-CR8D□	3.3 $^{+0.3}_0$ dia.
E2EC-C1R5D□	5.7 $^{+0.3}_0$ dia.
E2EC-C3D□	8.5 $^{+0.5}_0$ dia.
E2EC-X4D□	12.5 $^{+0.5}_0$ dia.

E2EC-CR5C1



E2EC-C2R5C1

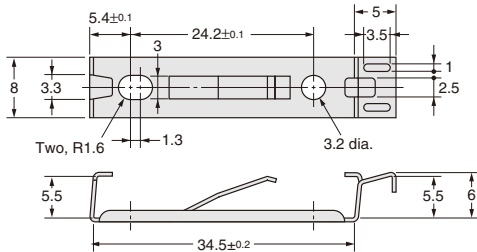
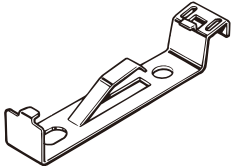


Mounting Hole Dimensions



Model	F (mm)
E2EC-CR5C1	3.3 ^{+0.3} / ₀ dia.
E2EC-C2R5C1	8.5 ^{+0.5} / ₀ dia.

Mounting Bracket

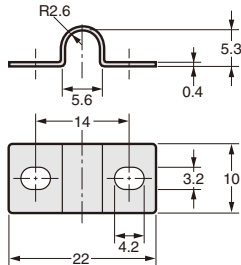


Material: Stainless steel (SUS301)
 Note: Provided with DC 2-Wire Models.

Accessories (Order Separately)

Mounting Bracket (for 5.4 dia.)

Y92E-F5R4



Material: Stainless steel (SUS304)
 Note: Used for E2EC-C1R5D□ Head.

Proximity Sensors Technical Guide

General Precautions For precautions on individual products, refer to the *Safety Precautions* in individual product information.

⚠ WARNING

These products cannot be used in safety devices for presses or other safety devices used to protect human life.

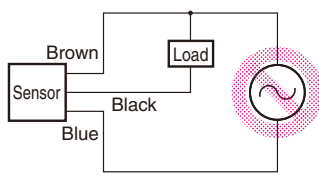
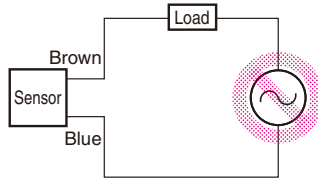
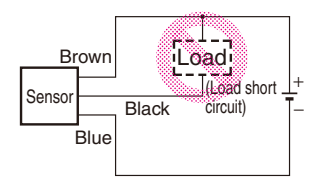
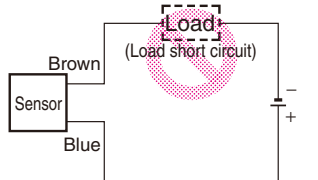
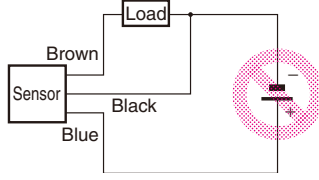
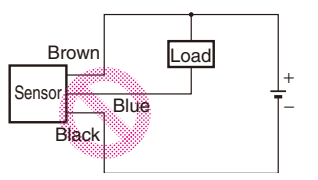
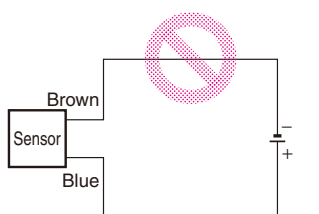
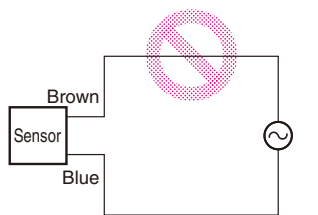


These products are designed for use in applications for sensing workpieces and workers that do not affect safety.

Precautions for Safe Use

To ensure safety, always observe the following precautions.

●Wiring Considerations

Item	Typical examples	
<p>Power Supply Voltage</p> <p>Do not use a voltage that exceeds the operating voltage range. Applying a voltage that is higher than the operating voltage range, or using an AC power supply (100 VAC or higher) for a Sensor that requires a DC power supply may cause explosion or burning.</p>	<p>DC 3-Wire NPN Output Sensors</p> 	<p>DC 2-Wire Sensors</p> 
<p>Load short-circuiting</p> <ul style="list-style-type: none"> Do not short-circuit the load. Explosion or burning may result. The load short-circuit protection function operates when the power supply is connected with the correct polarity and the power is within the rated voltage range. 	<p>DC 3-Wire NPN Output Sensors</p> 	<ul style="list-style-type: none"> DC 2-Wire Sensors Even with the load short-circuit protection function, protection will not be provided when a load short circuit occurs if the power supply polarity is not correct. 
<p>Incorrect Wiring</p> <p>Be sure that the power supply polarity and other wiring is correct. Incorrect wiring may cause explosion or burning.</p>	<p>DC 3-Wire NPN Output Sensors</p> 	
<p>Connection without a Load</p> <p>If the power supply is connected directly without a load, the internal elements may explode or burn. Be sure to insert a load when connecting the power supply.</p>	<ul style="list-style-type: none"> DC 2-Wire Sensors Even with the load short-circuit protection function, protection will not be provided if both the power supply polarity is incorrect and no load is connected. 	<p>AC 2-Wire Sensors</p> 

●Operating Environment

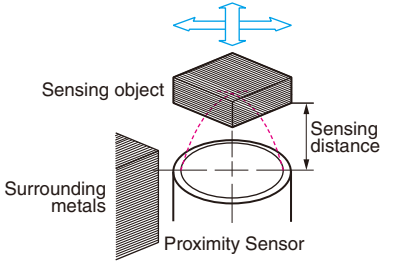
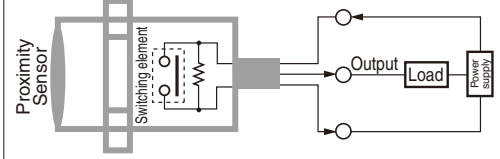
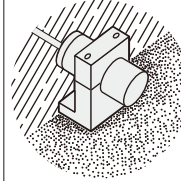
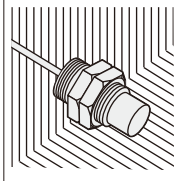
Do not use the Sensor in an environment where there are explosive or combustible gases.

Proximity Sensors Technical Guide

Precautions for Correct Use

The following conditions must be considered to understand the conditions of the application and location as well as the relation to control equipment.

●Model Selection

Item	Points of consideration				
<p>Sensing object and operating condition of Proximity Sensor</p> 	<p>Check the relation between the sensing object and the Proximity Sensor.</p>	<p>Specific conditions of object</p>	<p>Direction of object movement</p>	<p>Peripheral metal</p>	<p>Sensing distance</p>
<p>Electrical conditions</p> 	<p>Verify the electrical conditions of the control system to be used and the electrical performance of the Proximity Sensor.</p>	<p>Power supply</p>	<p>DC (voltage fluctuation, current capacity value) AC (voltage fluctuation, frequency, etc.) Need for S3D2 Controller</p>	<p>Load</p>	<p>Resistive load - Non-contact control system Inductive load - Relay, solenoid, etc. • Steady-state current, inrush current • Operating, reset voltage (current) Lamp load • Steady-state current, inrush current Open/close frequency</p> <p>Selecting the power supply type DC DC + S3D2 Controller AC</p> <p>Selecting the power supply type DC DC + S3D2 Controller AC</p> <p>Control output Maximum current (voltage) Leakage current Residual load voltage</p>
<p>Environmental conditions</p> 	<p>The environmental tolerance of the Proximity Sensor is better than that of other types of Sensors. However, investigate carefully before using a Proximity Sensor under harsh temperatures or in special atmospheres.</p>	<p>Temperature and humidity</p>	<p>Highest or lowest values, existence of direct sunlight, etc.</p>	<p>Temperature influence, high-temperature use, low temperature use, need for shade, etc.</p>	<p>• Water Resistance Do not use the Sensor in water, rain, or outdoors.</p> <p>• Ambient Conditions To maintain reliability of operation, do not use the Sensor outside the specified temperature range or outdoors. Even though the Proximity Sensor has a water-resistant structure, it must be covered to prevent direct contact with water or water-soluble cutting oil. Do not use the Sensor in atmospheres with chemical vapors, in particular, strong alkalis or acids (nitric acid, chromic acid, or hot concentrated sulfuric acid).</p> <p>• Explosive Atmospheres Do not use the Sensor in atmospheres where there is a danger of explosion. Use an Explosion-proof Sensor.</p>
<p>Mounting conditions</p> 	<p>Wiring method, existence of inductance surges</p>	<p>Wires</p>	<p>Wire type, length, oil-resistant cable, shielded cable, robot cable, etc.</p>	<p>Connection</p>	<p>When deciding the mounting method, take into consideration not only restrictions due to mechanical devices, but also ease of maintenance and inspection, and interference between Sensors.</p> <p>Mounting procedure</p> <p>Existence of mounting brackets, direct mounting, secured with bolts or screws</p> <p>Installation location</p> <p>Ease of maintenance and inspection, mounting space</p>
<p>Influence of external electromagnetic fields</p>	<p>• The influence within a DC magnetic field is 20 mT* max. Do not use the Sensor at a level higher than 20 mT. • Sudden changes in the DC magnetic field may cause malfunction. Do not use the Sensor for applications that involve turning a DC electromagnet ON and OFF. • Do not place a transceiver near the Sensor or its wiring. Doing so may cause malfunction.</p>				
<p>Other considerations</p>	<p>Cost feasibility: Price/delivery time Life: Power-ON time/frequency of use</p>				

* mT (millitesla) is a unit for expressing magnetic flux density. One tesla is the equivalent of 10,000 gauss.

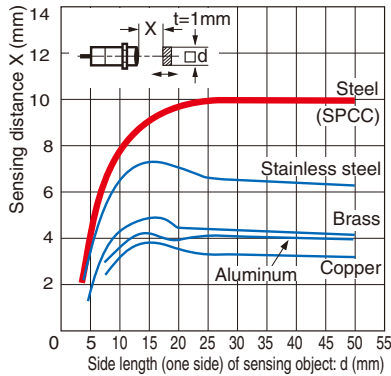
●Design

Sensing Object Material

The sensing distance varies greatly depending on the material of the sensing object. Study the engineering data for the influence of sensing object material and size and select a distance with sufficient leeway.

- In general, if the sensing object is a non-magnetic metal (for example, aluminum), the sensing distance decreases.

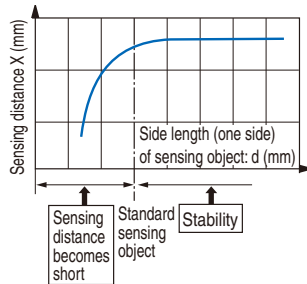
Example: E2-X10D □



Size of Sensing Object

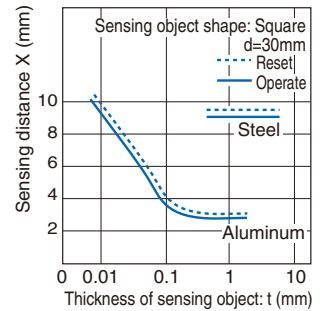
In general, if the object is smaller than the standard sensing object, the sensing distance decreases.

- Design the setup for an object size that is the same or greater than the standard sensing object size from the graphs showing the sensing object size and sensing distance.
- When the size of the standard sensing object is the same or less than the size of the standard sensing object, select a sensing distance with sufficient leeway.



Thickness of Sensing Object

- The thickness of ferrous metals (iron, nickel, etc.) must be 1 mm or greater.
- When the coating thickness is 0.01 mm or less, a sensing distance equivalent to a magnetic body can be obtained. When the coating is extremely thin and is not conductive, such as a vacuum deposited film, detection is not possible.



- Influence of Plating If the sensing object is plated, the sensing distance will change (see the table below).

Effect of Plating (Typical)

(Reference values: Percent of non-plated sensing distance)

Thickness and base material of plating	Steel	Brass
No plating	100	100
Zn 5 to 15 μm	90 to 120	95 to 105
Cd 5 to 15 μm	100 to 110	95 to 105
Ag 5 to 15 μm	60 to 90	85 to 100
Cu 10 to 20 μm	70 to 95	95 to 105
Cu 5 to 15 μm	-	95 to 105
Cu (5 to 10 μm) + Ni (10 to 20 μm)	70 to 95	-
Cu (5 to 10 μm) + Ni (10 μm) + Cr (0.3 μm)	75 to 95	-

Mutual Interference

- Mutual interference refers to a state where a Sensor is affected by magnetism (or static capacitance) from an adjacent Sensor and the output is unstable.
- One means of avoiding interference when mounting Proximity Sensors close together is to alternate Sensors with different frequencies. The model tables indicate whether different frequencies are available. Please refer to the tables.
- When Proximity Sensors with the same frequency are mounted together in a line or face-to-face, they must be separated by a minimum distance. For details, refer to *Mutual Interference* in the *Safety Precautions* for individual Sensors.

Power Reset Time

A Sensor is ready for detection within 100 ms after turning ON the power. If the load and Sensor are connected to separate power supplies, design the system so that the Sensor power turns ON first.

Proximity Sensors Technical Guide

Turning OFF the Power

An output pulse may be generated when the power is turned OFF, so design the system so that the load or load line power turns OFF first.

Influence of Surrounding Metal

The existence of a metal object other than the sensing object near the sensing surface of the Proximity Sensor will affect detection performance, increase the apparent operating distance, degrade temperature characteristics, and cause reset failures. For details, refer to the influence of surrounding metal table in *Safety Precautions* for individual Sensors.

The values in the table are for the nuts provided with the Sensors. Changing the nut material will change the influence of the surrounding metal.

Power Transformers

Be sure to use an insulated transformer for a DC power supply. Do not use an auto-transformer (single-coil transformer).

Precautions for AC 2-Wire/DC 2-Wire Sensors

Surge Protection

Although the Proximity Sensor has a surge absorption circuit, if there is a device (motor, welder, etc.) that causes large surges near the Proximity Sensor, insert a surge absorber near the source of the surges.

Influence of Leakage Current

Even when the Proximity Sensor is OFF, a small amount of current runs through the circuit as leakage current.

For this reason, a small current may remain in the load (residual voltage in the load) and cause load reset failures. Verify that this voltage is lower than the load reset voltage (the leakage current is less than the load reset current) before using the Sensor.

Using an Electronic Device as the Load for an AC 2-Wire Sensor

When using an electronic device, such as a Timer, some types of devices use AC half-wave rectification. When a Proximity Sensor is connected to a device using AC half-wave rectification, only AC half-wave power will be supplied to the Sensor. This will cause the Sensor operation to be unstable. Also, do not use a Proximity Sensor to turn the power supply ON and OFF for electronic devices that use DC half-wave rectification. In such a case, use a relay to turn the power supply ON and OFF, and check the system for operating stability after connecting it.

Examples of Timers that Use AC Half-wave Rectification

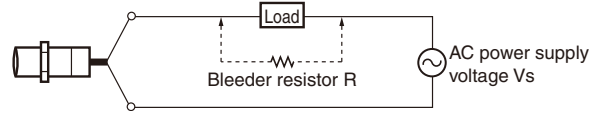
Timers: H3Y, H3YN, H3RN, H3CA-8, RD2P, and H3CR (-A, -A8, -AP, -F, -G)

Countermeasures for Leakage Current (Examples)

AC 2-Wire Sensors

Connect a bleeder resistor to bypass the leakage current flowing in the load so that the current flowing through the load is less than the load reset current.

When using an AC 2-Wire Sensor, connect a bleeder resistor so that the Proximity Sensor current is at least 10 mA, and the residual load voltage when the Proximity Sensor is OFF is less than the load reset voltage.



Calculate the bleeder resistance and allowable power using the following equation.

$$R \leq \frac{V_s}{10 - I} \text{ (k}\Omega\text{)} \quad P > \frac{V_s^2}{R} \text{ (mW)}$$

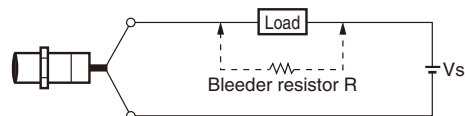
P : Watts of bleeder resistance (the actual number of watts used should be several times this number)

I : Load current (mA)

It is recommended that leeway be included in the actual values used. For 100 VAC, use 10 k Ω or less and 3 W (5 W) or higher, and for 200 VAC, use 20 k Ω or less and 10 W (20 W) or higher. If the effects of heat generation are a problem, use the number of watts in parentheses () or higher.

DC 2-Wire Sensors

Connect a bleeder resistor to bypass the leakage current flowing in the load, and design the load current so that (leakage current) \times (load input impedance) < reset voltage.



Calculate the bleeder resistance and allowable power using the following equation.

$$R \leq \frac{V_s}{i_R - i_{OFFR}} \text{ (k}\Omega\text{)} \quad P > \frac{V_s^2}{R} \text{ (mW)}$$

P : Watts of bleeder resistance (the actual number of watts used should be several times this number)

i_R : Leakage current of Proximity Sensor (mA)

i_{OFFR} : Load reset current (mA)

It is recommended that leeway be included in the actual values used. For 12 VDC, use 15 k Ω or less and 450 mW or higher, and for 24 VDC, use 30 k Ω or less and 0.1 W or higher.

Loads with Large Inrush Current

Loads, such as lamps or motors, that cause a large inrush current* will weaken or damage the switching element. In this situation, use a relay.

* E2K, TL-N□Y: 1 A or higher

●Mounting

Mounting the Sensor

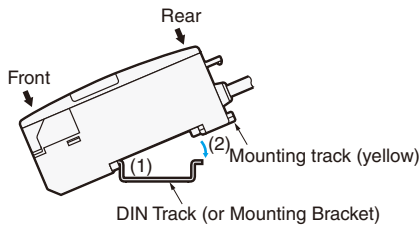
When mounting a Sensor, do not tap it with a hammer or otherwise subject it to excessive shock. This will weaken water resistance and may damage the Sensor. If the Sensor is being secured with bolts, observe the allowable tightening torque. Some models require the use of toothed washers.

For details, refer to the mounting precautions in *Precautions for Correct Use* in individual product information.

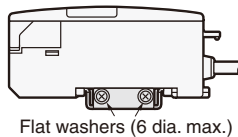
Mounting/Removing Using DIN Track (Example for E2CY)

<Mounting>

- (1) Insert the front of the Sensor into the special Mounting Bracket (included) or DIN Track.
- (2) Press the rear of the Sensor into the special Mounting Bracket or DIN Track.

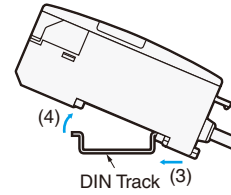


- When mounting the side of the Sensor using the special Mounting Bracket, first secure the Amplifier Unit to the special Mounting Bracket, and then mount the special Mounting Bracket with M3 screws and flat washers with a diameter of 6 mm maximum.



<Removing>

- While pressing the Amplifier Unit in the direction of (3), lift the fiber plug in the direction of (4) for easy removal without a screwdriver.



Set Distance

The sensing distance may vary due to fluctuations in temperature and voltage. When mounting the Sensor, it is recommended that installation be based on the set distance.

Proximity Sensors Technical Guide

●Wiring Considerations

AND/OR Connections for Proximity Sensors

Model	Type of connection	Connection	Description
DC 2-Wire	AND (series connection)		<p>Keep the number of connected Sensors (N) within the range of the following equation.</p> $V_S - N \times V_R \geq \text{Operating load voltage}$ <p> N: Number of Sensors that can be connected V_R: Residual output voltage of Proximity Sensor V_S: Power voltage </p> <p>It is possible, however, that the indicators may not light correctly and error pulses (of approximately 1 ms) may be generated because the rated power supply voltage and current are not supplied to individual Proximity Sensors. Verify that this is not a problem before operation.</p>
	OR (parallel connection)		<p>Keep the number of connected Sensors (N) within the range of the following equation.</p> $N \times i \leq \text{Load reset current}$ <p> N: Number of Sensors that can be connected i: Leakage current of Proximity Sensor </p> <p>Example: When an MY (24-VDC) Relay is used as the load, the maximum number of Sensors that can be connected is 4.</p>
AC 2-wire	AND (series connection)		<p><TL-NY, TL-MY, E2K-□MY□, TL-T□Y> The above Proximity Sensors cannot be used in a series connection. If needed, connect through relays.</p> <p><E2E-X□Y> For the above Proximity Sensors, the voltage V_L that can be applied to the load when ON is $V_L = V_S - (\text{Output residual voltage} \times \text{Number of Sensors})$, for both 100 VAC and 200 VAC. The load will not operate unless V_L is higher than the load operating voltage. This must be verified before use. When using two or more Sensors in series with an AND circuit, the limit is three Sensors. (Be careful of the V_S value in the diagram at left.)</p>
	OR (parallel connection)		<p>In general it is not possible to use two or more Proximity Sensors in parallel with an OR circuit.</p> <p>A parallel connection can be used if A and B will not be operated simultaneously and there is no need to hold the load. The leakage current, however, will be n times the value for each Sensor and reset failures will frequently occur. ("n" is the number of Proximity Sensors.)</p> <p>If A and B will be operated simultaneously and the load is held, a parallel connection is not possible. If A and B operate simultaneously and the load is held, the voltages of both A and B will fall to about 10 V when A turns ON, and the load current will flow through A causing random operation. When the sensing object approaches B, the voltage of both terminals of B is too low at 10 V and the switching element of B will not operate. When A turns OFF again, the voltages of both A and B rise to the power supply voltage and B is finally able to turn ON.</p> <p>During this period, there are times when A and B both turn OFF (approximately 10 ms) and the loads are momentarily restored. In cases where the load is to be held in this way, use a relay as shown in the diagram at left.</p>

Note: When AND/OR connections are used with Proximity Sensors, the effects of erroneous pulses or leakage current may prevent use. Verify that there are no problems before use.

Proximity Sensors Technical Guide

Model	Type of connection	Connection	Description
DC 3-wire	AND (series connection)		<p>Keep the number of connected Sensors (N) within the range of the following equation.</p> $i_L + (N - 1) \times i \leq \text{Upper limit of Proximity Sensor control output}$ $V_s - N \times V_R \geq \text{Operating load voltage}$ <p> N: Number of Sensors that can be connected V_R: Residual output voltage of Sensor V_s: Power supply voltage i: Current consumption of Sensor i_L: Load current </p> <p>Note: When an AND circuit is connected, the operation of Proximity Sensor B causes power to be supplied to Proximity Sensor A, and thus erroneous pulses (approximately 1 ms) may be generated in A when the power is turned ON. For this reason, take care when the load has a high response speed because malfunction may result.</p>
	OR (parallel connection)		<p>For Sensors with a current output, a minimum of three OR connections is possible. Whether or not four or more connections is possible depends on the model.</p>

Note: When AND/OR connections are used with Proximity Sensors, the effects of erroneous pulses or leakage current may prevent use. Verify that there are no problems before use.

Extending Cable Length

The cable of a Built-in Amplifier Sensor can be extended to a maximum length of 200 m with each of the standard cables (excluding some models).

For Separate Amplifier Sensors (E2C-EDA, E2C, E2J, E2CY), refer to the specific precautions for individual products.

Bending the Cable

If you need to bend the cable, we recommend a bend radius that is at least 3 times the outer diameter of the cable (with the exception of coaxial and shielded cables).

Cable Tensile Strength

In general, do not subject the cable to a tension greater than that indicated in the following table.

Cable diameter	Tensile strength
Less than 4 mm	30 N max.
4 mm min.	50 N max.

Note: Do not subject a shielded cable or coaxial cable to tension.

Separating High-voltage Lines

Using Metal Conduits

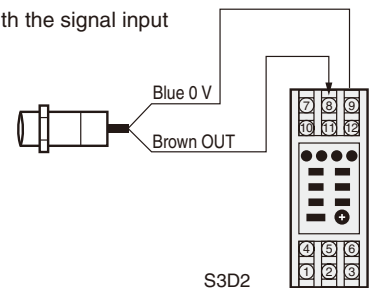
If a power line is to be located near the Proximity Sensor cable, use a separate metal conduit to prevent malfunction or damage. (Same for DC models.)

Example of Connection with S3D2 Sensor Controller

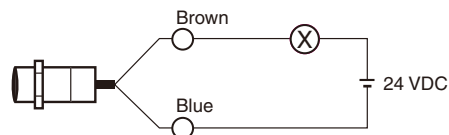
DC 2-Wire Sensors

Using the S3D2 Sensor Controller

Operation can be reversed with the signal input switch on the S3D2.



Connecting to a Relay Load

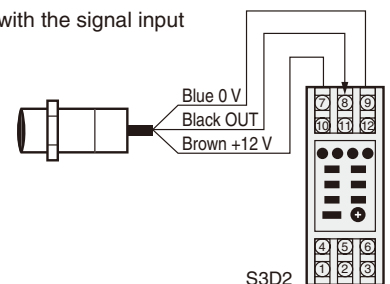


Note: DC 2-Wire Sensors have a residual voltage of 3 V. Check the operating voltage of the relay before use.

The residual voltage of the E2E-XD-M1J-T is 5 V.

DC 3-Wire Sensors

Operation can be reversed with the signal input switch on the S3D2.



●Operating Environment

Water Resistance

Do not use the Sensor in water, rain, or outdoors.

Ambient Conditions

Do not use the Sensor in the following environments.

Doing so may cause malfunction or failure of the Sensor.

1. To maintain operational reliability and service life, use the Sensor only within the specified temperature range and do not use it outdoors.
2. The Sensor has a water resistant structure, however, attaching a cover to prevent direct contact with water will help improve reliability and prolong product life.
3. Avoid using the Sensor where there are chemical vapors, especially strong alkalis or acids (nitric acid, chromic acid, or hot concentrated sulfuric acid).

●Maintenance and inspection

Periodic Inspection

To ensure long-term stable operation of the Proximity Sensor, inspect for the following on a regular basis. Conduct these inspections also for control devices.

1. Shifting, loosening, or deformation of the sensing object and Proximity Sensor mounting
2. Loosening, bad contact, or wire breakage in the wiring and connections
3. Adherence or accumulation of metal powder
4. Abnormal operating temperature or ambient conditions
5. Abnormal indicator flashing (on setting indicator types)

Disassembly and Repair

Do not under any circumstances attempt to disassemble or repair the product.

Quick Failure Check

You can conveniently check for failures by connecting the E39-VA Handy Checker to check the operation of the Sensor.

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